PATENT ABSTRACTS OF JAPAN

(11)Publication number:

08-215761

(43) Date of publication of application: 27.08.1996

(51)Int.CI.

B21D 5/01

B26F 1/00

(21) Application number: **07-030844**

(71)Applicant:

MIZUKAWA SUEHIRO

(22) Date of filing:

20.02.1995

(72)Inventor:

MIZUKAWA SUEHIRO

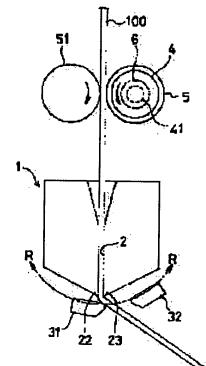
(54) METHOD FOR BENDING BELT-SHEET AND DEVICE THEREFOR

(57) Abstract:

PURPOSE: To exactly regulate plural bending positions in a case of bending the plural positions is succession of a belt-sheet

as a blade material, etc.

CONSTITUTION: A drawing-out amount of a belt-sheet 100 is measured with an encoder $\bar{6}$ when the belt-sheet 100 is bent by pressing the belt-sheet 100 to the outlet corner part 23 of a slit 2 of a fixing die 1 with a pressing tool 31. A servo motor 4 is rotated by the number of rotations considered with the measured value of the encoder 6, a feed roller 5 is rotated, the belt-sheet 100 is fed by a prescribed length, and bending is executed in succession.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

Copyright (C); 1998,2003 Japan Patent Office